

CUSTOMISATION

TROIKA®



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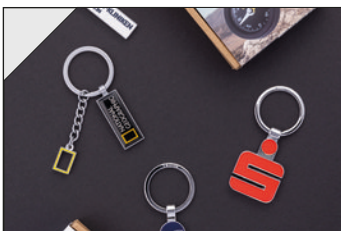
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DATA REQUIREMENTS

ENGRAVING

VECTOR FILES

For these customisations, we require **VECTOR-BASED**, that meet the following requirements:

1. We require a vectorised, single-colour EPS file (no gradients).
2. All objects and fonts must be converted to paths.
3. We also need your specifications regarding the desired engraving position and engraving size.

PRINT

VECTOR FILES

For these customisations, we require **VECTOR-BASED**, that meet the following requirements:

1. We require a vectorised EPS file in the colour of your choice.
2. All objects and fonts must be converted to paths.
3. We require the desired Pantone print colour, print position, and print size.

DIGITAL PRINT

VECTOR or PIXEL GRAPHICS

For these customisations, we require files that meet the following requirements:

1. Colour mode: CMYK or greyscale, 8 bit/channel.
2. No spot or special colours. No alternative colour spaces. Silver, gold or metallic tones are not possible.
3. Please also provide the original colours in HKS K or Pantone C – an approximate match will be achieved.
4. EA pixel-based file should have a resolution of at least 300 dpi.
5. BIn a vector-based file, all fonts must be converted to outlines.
6. No transparencies
7. Please ensure a 1:1 scale in accordance with the technical data sheet.

3D-MARK & DOMING

VECTOR or PIXEL GRAPHICS

For these customisations, we require files that meet the following requirements:

1. We require the print file in the CMYK colour space, including your specific corporate colours.
2. Please also provide the original colours in HKS K or Pantone C.
3. A pixel-based file should have a resolution of at least 300 dpi.
4. For a vector-based file, all fonts must be converted to paths.
5. Please ensure the scale is 1:1 in accordance with the technical data sheet.



ENGRAVINGS



ALL INCLUSIVE Engraving Service by TROIKA

When you commission TROIKA with an engraving order, engraving is all-inclusive from 100 units. You pay a fixed price – with no hidden costs. This includes both the per-unit engraving costs and the setup.



ENGRAVING

DESCRIPTION

Timeless, precise, and elegant – engravings are exceptionally durable and are among the core specialties of our company.

They lend every product a refined, long-lasting personalization. The engraving is single-color and follows the natural base color of the material, giving each piece a distinctive and unmistakable appearance.

Slight color variations may occur in laser engravings due to technical reasons.

PRICES & TERMES

Minimum order quantity: 1 piece

Setup 1-99 pieces:

Price 1-49 pieces:

Price 50-99 pieces:

PRICES ON REQUEST

Setup from 100 pieces:

Setup from 100 pieces:

Approval: Based on a visualization

Delivery time main quantity: ca. 2 weeks after approval

TECHNICAL REQUIREMENTS

Maximum Area: Depending on the selected product

Colors: Depending on the material

File format: Vector



ENGRAVING - Individual names



ENGRAVING - Individual names

PERFECTLY PERSONALIZED -
YOUR CHOSEN NAME, PRECISELY ENGRAVED



PRICES & TERMES

Minimum Order Quantity:	1 piece
Price per unit:	<i>Prices on request</i>
Approval:	Based on a visualization
Delivery time main quantity:	approx. 2 weeks after approval

TECHNICAL REQUIREMENTS

Maximum Area:	Depending on the selected product
Colors:	Depending on the material
List of Names:	Excel: First & Last Name in One Column

POSSIBLE TYPEFACES

Arial
Arial Black
 Avantgarde MdBt
 Avantgarde BkBt
Allegro Bt
 Benguiat
 BernhardFashion Bt
BREMEN BDBT
BANK GOTHIC MD BT
 Bernhard Mod Bt

Comic Sans
 CHARLESWORTH
 Courier New
 Dauphin
English111
 Futura LtBt
 Futura MdBt
Futura Black Bt
 Georgia
 GoudyHandtooled Bt

Human St521 Bt
Impact
 Kabel BkBt
 Lucida Sans Unicode
 Serifa Bt
 Serifa ThBt
Swiss 911 Xcm Bt
 Tahoma
 Times New Roman
 Verdana

Zürich BlkEx Bt
 Zürich ExBt

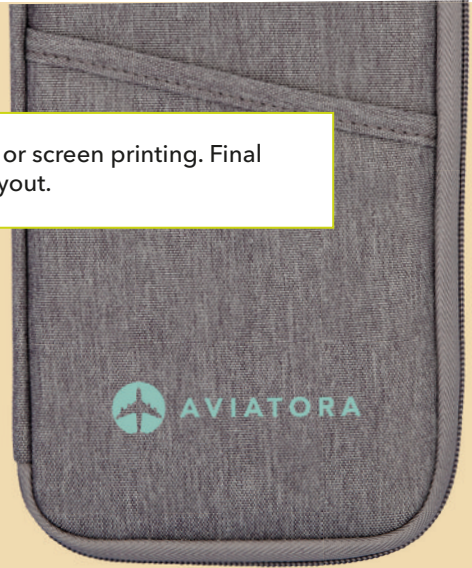




PRINT



All printing prices are guide prices for pad printing or screen printing. Final prices will be confirmed after review of the print layout.



DESCRIPTION

Classic, precise, and versatile – single-colour printing is the all-rounder among finishing techniques. It is ideal for clean logos, typography, or symbols and delivers a crisp, high-contrast print result. The outcome is a precise, durable, and colour-intensive marking that enhances your product subtly yet effectively.

PRICES & TERMS

Minimum Order Quantity: 10 pieces

Setup:

Film creation per color:

Price 10-49 pieces:

Price 50-99 pieces:

Price 100-249 pieces:

Price 250 pieces:

PRICES ON REQUEST

Approval up to 99 pieces: Based on a visualization

Approval from 100 pieces: Based on a photograph

Delivery time main quantity: approx. 2 weeks after approval

TECHNICAL REQUIREMENTS

Maximum Area: Depending on the selected product

Colors: One-color printing

File format: Vector



DIGITAL PRINT



Digital printing is only available for a very limited selection of products from our range.



DIGITAL PRINT

DESCRIPTION

Modern, highly detailed, and virtually unlimited in color – digital printing is ideal for multicolor designs, color gradients, and photorealistic images. Thanks to state-of-the-art printing technology, even complex designs and the finest color nuances can be reproduced with exceptional precision – without the need for separate films or printing plates. This technique is particularly well suited for small production runs.

The result: brilliant, durable prints with excellent color accuracy and a premium, professional appearance – perfect when maximum creative freedom is required.

PRICES & TERMS

Minimum Order Quantity: 25 pieces

Setup:

Price 25-49 pieces:

Price 50-99 pieces:

Price 100-249 pieces:

Price 250 pieces:

PRICES ON REQUEST

Approval: Based on a visualization

Lead time (main quantity): approx. 4-6 weeks after approval

TECHNICAL REQUIREMENTS

Maximum Area: Depending on the selected product

Colours: One-color printing

File format: Vector



3D-MARK



DESCRIPTION

Premium quality with intricate detail!

With 3D-Mark finishing, you benefit from brilliant colours and a unique special effect created by our final lacquer coating. This scratch-resistant sealing ensures an impressive depth effect and makes your design long-lasting. 3D-Mark enables a wide range of creative possibilities. Whether complex colours or delicate illustrations – also possible on curved surfaces such as bottles.

PRICES & TERMS

Minimum Order Quantity: 50 pieces

Setup:

Price 50-99 pieces:

Price 100-249 pieces:

Price from 250 pieces:

PRICES ON REQUEST

Approval: Based on a visualization

Delivery time main quantity: approx. 3 weeks after approval

TECHNICAL REQUIREMENTS

Maximum Area: up to 20 square centimetres

Colours: All colours available

File format: Pixel or Vector



3D-MARK - on globes



Depending on the size of the globe sphere, the desired locations can only be marked approximately.

TECHNICAL REQUIREMENTS

Maximum surface area: bis zu 20 Quadratzentimeter

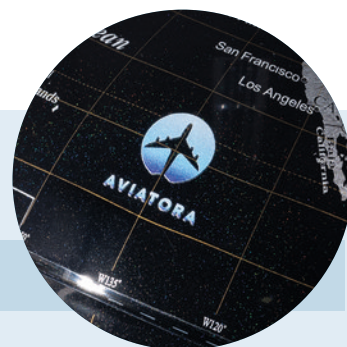
Colours: All colours available

File format: Pixel or Vector



3D-MARK - GLOBE

Logo on the globe, frame or base



PRICES & THERMS

Minimum Order Quantity: 1 piece
GLOBE

Minimum Order Quantity: 50 pieces
3D-MARK-GLOBE

Furnishing:

50-99 pieces incl. attachment:

100-249 pieces incl. attachment:

from 250 pieces incl. attachment:

PRICES ON REQUEST

Approval: Based on a visualization

Delivery time main quantity: approx. 3 weeks after approval

3D-MARK - PIN

Location markings on the globe



PRICES & THERMS

Minimum Order Quantity Pins: 10 pieces

Setup:

10-49 pins incl. attachment:

50-99 pins incl. attachment:

100-249 pins incl. attachment:

from 250 pins incl. attachment:

PRICES ON REQUEST

Approval: Based on a visualization

Delivery time main quantity: approx. 3 weeks after approval



DOMING



DESCRIPTION

Doming gives your logo or design an elegant, three-dimensional appearance that immediately catches the eye. With this high-quality finishing technique, a printed motif is coated with a transparent, domed polyurethane layer. The protective coating is not only scratch-resistant and UV-resistant, but also creates a brilliant 3D effect with impressive depth.

As doming is only possible on products with a specially defined finishing area, you will always receive a perfectly coordinated result – precise, premium-quality and durable.

PRICES & TERMS

Minimum Order Quantity:	100 pieces
Price per piece:	Included in the item price
Setup:	<i>Prices on request</i>
Approval:	Carried out based on a visualisation
Delivery time main quantity:	Approx. 3 weeks after approval

TECHNICAL REQUIREMENTS

Maximum Area:	Depending on the selected product
Colours:	All colors and gradients possible
File format:	Pixel or Vector

CUSTOM-MADE PRODUCTS



INDIVIDUAL PRODUCTS

INDIVIDUALLY DESIGNED PRODUCTS

PRICES & TERMS

Minimum order quantity: 1000 pieces

Unit price basic model: on request

Tooling costs 1 charm:

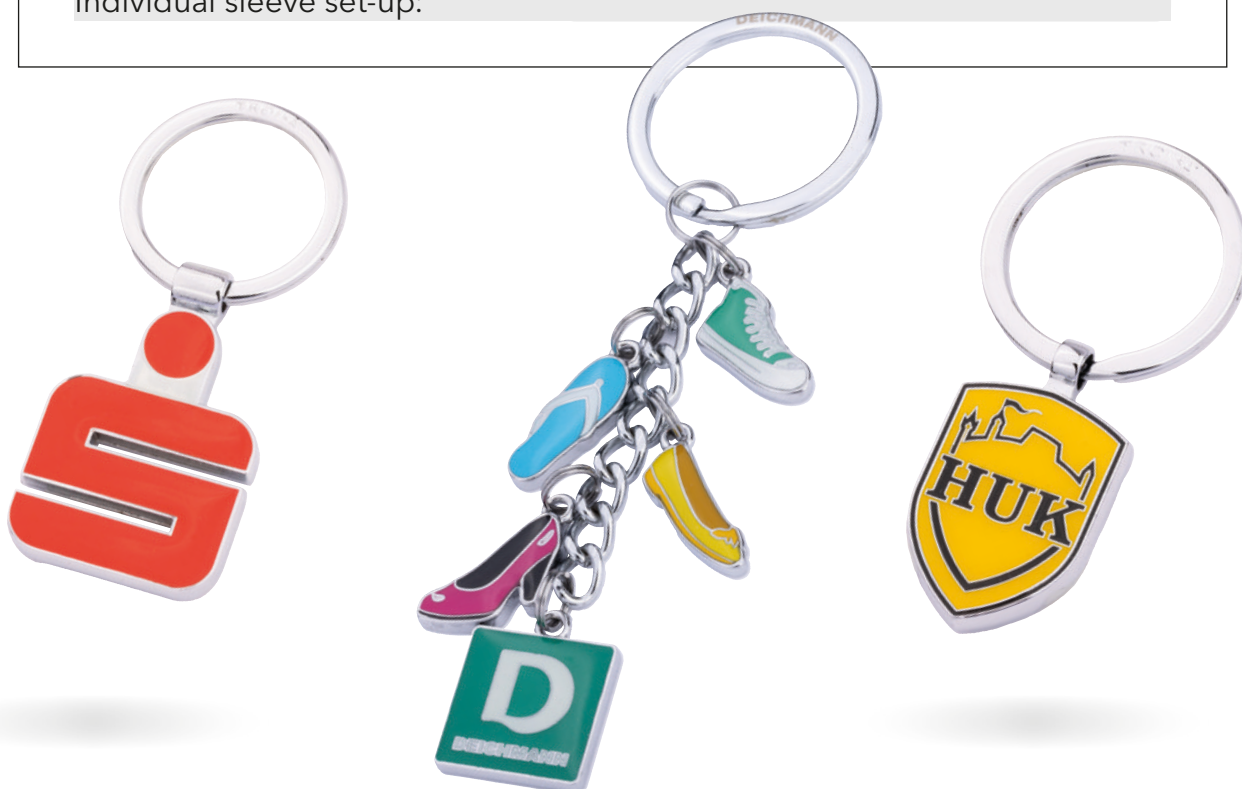
Tooling costs 2 charms:

Tooling costs 3 Charms:

Tooling costs 4 Charms:

Individual sleeve set-up:

PRICES ON REQUEST



YOUR OWN COLOUR

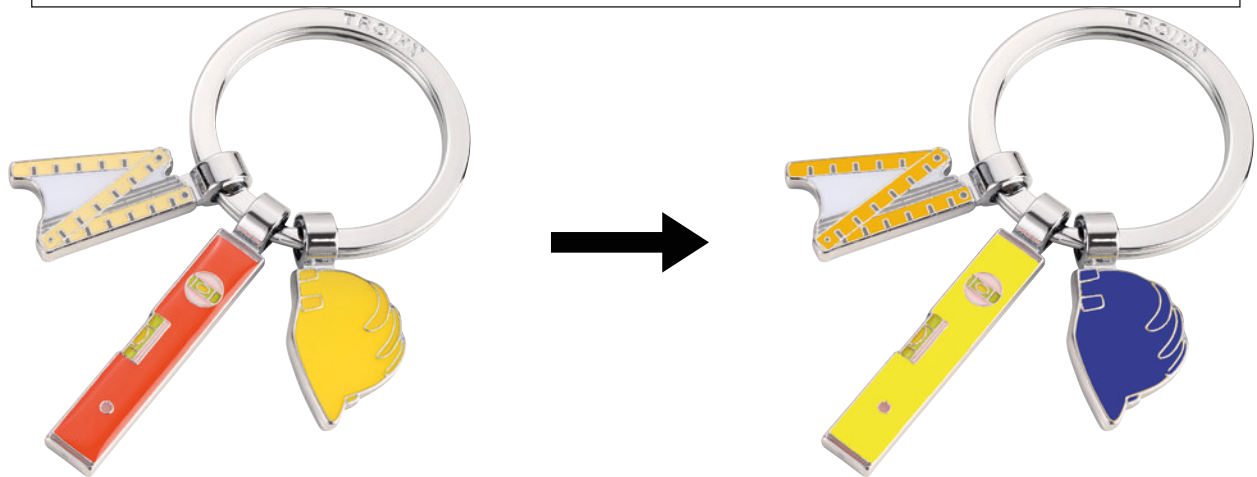
EXISTING SHAPE - CUSTOM COLOURS

PRICES & THERMS

Minimum order quantity:	1000 pieces
Unit price basic model:	on request
Pre-production cost colour change:	<i>Prices on request</i>
Sample production time:	approx. 3 weeks
Approval:	based on sample
Lead time main quantity:	approx. 60 days production + approx. 60 days sea freight

TECHNICAL REQUIREMENTS

Design:	Pantone or HKS colour specification required
Colours:	All colours possible



TROIKA COLOURS

CUSTOMER COLOURS

CUSTOM SLEEVES

EXISTING PRODUCT WITH CUSTOM SLEEVE IN GERMANY

PRICES & TERMS

Minimum order quantity: 50 pieces

Setup:

Price 50-99 pieces:

Price 100-249 pieces:

Price from 250 pieces:

PRICES ON REQUEST

Production time: approx. 3 weeks

TECHNICAL REQUIREMENTS

Maximum Area: approx. 90 × 30 × 150 mm (larger formats on request)

Design: Final artwork to be provided by the customer

Colours: All colours and gradients possible

File format: Pixel or Vector



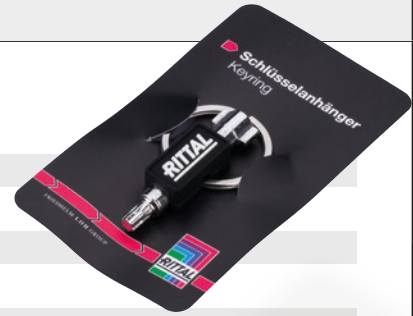
Prices refer to the dimensions stated above. Final prices will be confirmed upon review of the final print file.

INDIVIDUAL PACKAGING

EXISTING PRODUCT WITH INDIVIDUAL PACKAGING

PRICES & THERMS

Minimum order quantity:	250 pieces
Unit price basic model:	on request
Tooling costs:	on request
Production time:	approx. 3 weeks



TECHNICAL REQUIREMENTS

Design:	Final artwork to be provided by the customer
Colours:	All colours and gradients possible
File format:	Pixel or Vector



Final prices will be confirmed upon review of the final print file.



Buderus

Here we present a successfully implemented customer project for Buderus, featuring a custom-designed sleeve and an engraved company logo. This exclusive order underlines our ongoing commitment to delivering high-quality products that authentically reflect the unique identity of our clients.

We look forward to the opportunity to create an outstanding product with a customized exterior presentation for you. This product can serve as an effective tool in your brand communication, helping you leave a lasting impression on your customers..

Custom sleeve designs from 250 units onwards

BUDERUS



GIFT SERVICE | OVERVIEW



INDIVIDUAL PRODUCT LABELLING

- Labelling per unit (from 100 units*)

on request



INSERT CARD INTO PACKAGE

- Konfektion pro Stück (ab 100 Stück*)

on request



INDIVIDUAL PARCEL SHIPPING

- Handling fee per parcel (from 100 units*):
- All documents must be provided by the customer, i.e. delivery notes, parcel labels and any other required shipping documents.
- Plus the cost of the shipping carton (price depending on size) and postage according to the current DHL or UPS price list.

on request

SUSTAINABILITY

- WE STAY COMMITTED!

TROIKA®

We are proud to look back on our EcoVadis Silver Medal from 2023 - a testament to our commitment to sustainability. But we are not resting on our laurels. We are currently undergoing the assessment process again for 2025 to measure our progress and continue advancing the integration of sustainable practices. Our goal remains clear: to continuously strengthen environmental responsibility and social accountability as integral parts of our corporate philosophy.



ecovadis

WWW.ECOVADIS.COM



WHAT IS AN ECOVADIS MEDAL?

An EcoVadis Medal is an award granted to companies for their advanced achievements in the field of sustainability. EcoVadis is a renowned independent rating platform that evaluates companies in terms of environmental practices, ethical business conduct, labor and human rights practices, and sustainable supply chain management.



OUR COMMITMENT TO SUSTAINABILITY

At TROIKA, we firmly believe that companies have a responsibility toward the environment and society. That is why we focus on developing and implementing sustainable solutions to make a positive contribution.



WHAT DOES THIS MEAN FOR OUR CUSTOMERS?

For our customers, the EcoVadis Medal means partnering with a company that is actively committed to a more sustainable future. We are dedicated to offering innovative and environmentally friendly solutions that help make the world a better place.







